Notes:

This drawing is for 'Dimensional information Only', it is essential that this drawing is read in conjunction with the 'Installation Guidelines' supplied with the unit. (Copies available from our Sales Department)

Inlet and Outlet pipes are Ø110mm PVCu.
Extension neck kit is available for deer inverts up to a maximum invert of 2000mm. See extension neck drawing for assembly details.

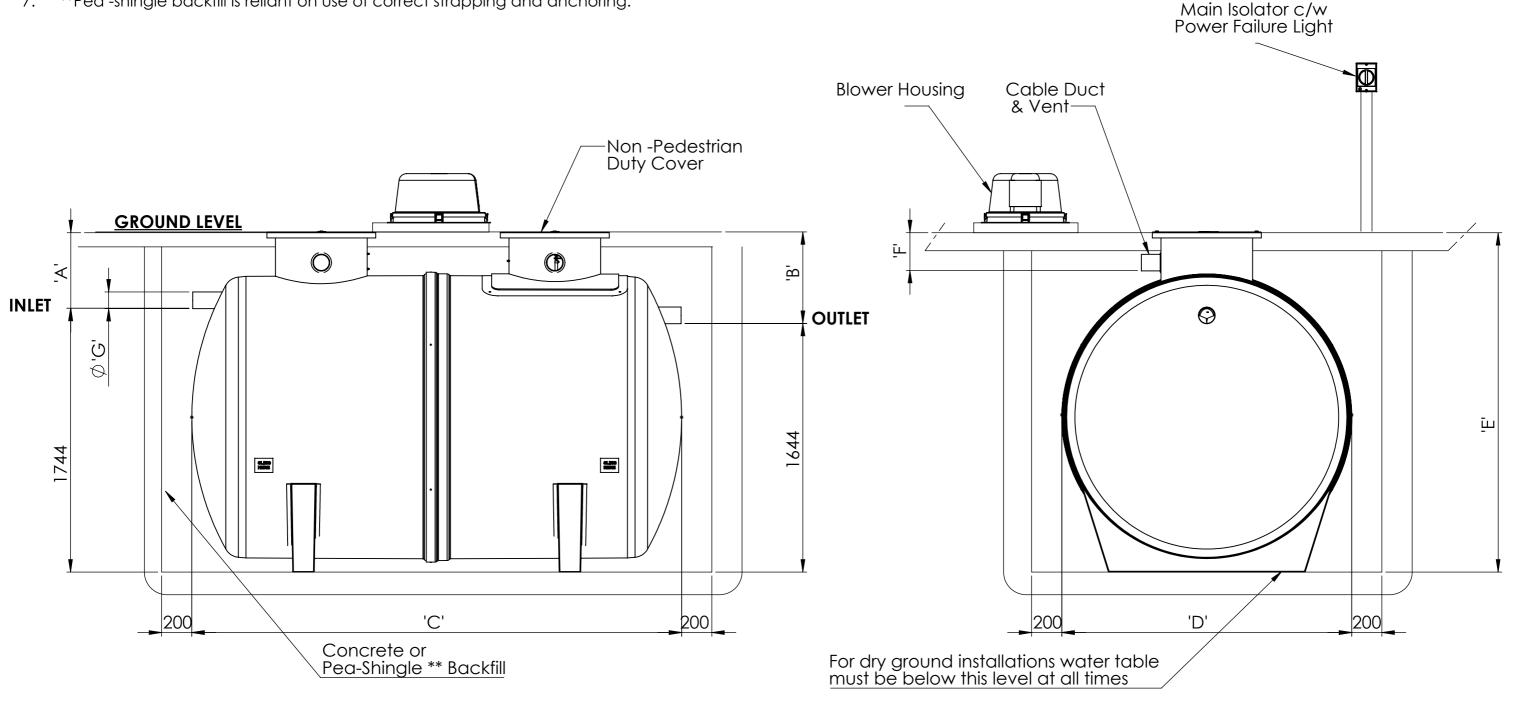
Blower located inside external housing. Alarm beacon to be fitted to outside of blower housing (if applicable).

Vent pipe connection is supplied but vent runs and stacks are supplied by

Air hose for tank internals is supplied with blower housing and is run through the

**Pea -shingle backfill is reliant on use of correct strapping and anchoring.

| Unit Ref | A' (mm) | B' (mm) | C' (mm) | D' (mm) | E' (mm) | F' (mm) | G' (mm) | Unit Weight (Kgs) |
|-------------|------------|------------|------------|------------|------------|------------|------------|-------------------------|
| BIA 4 | 500 | 600 | 3238 | 1920 | 2245 | 250 | 110 | 360 |
| | 1000 | 1100 | 3238 | 1920 | 2745 | 250 | 110 | 370 |
| | 1500 | 1600 | 3238 | 1920 | 3245 | 250 | 110 | 400 |
| | 2000 | 2100 | 3238 | 1920 | 3745 | 250 | 110 | 410 |



LN Number:1012958

Weight: See Table Kgs

Finish: n/a

Modelled By:

All dimensions in mm

Drawn By

JMcM

Date

19/01/2024

Scale: Not to scale

Description

Initial Issue

Please check with Kingspan Water & Energy for the latest Issue of the drawing

Approved By

A:\Wastewater\Engineering\Engineering\Projects\980A - BioAir Treatment Plant (Clearwater Brand)\Sales Drawings\DS1446B

Clearwater reserve the right to alter the details of this drawing without prior notice. This drawing is copyright and may not be reproduced or used without the written permission of Clearwater.

Tolerance: +/-5 mm

Surface Area: n/a

Material: Various

Thickness: n/a

Drawing: DS1446B

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BioAir 4 (12PE) Gravity Sales Drawing

