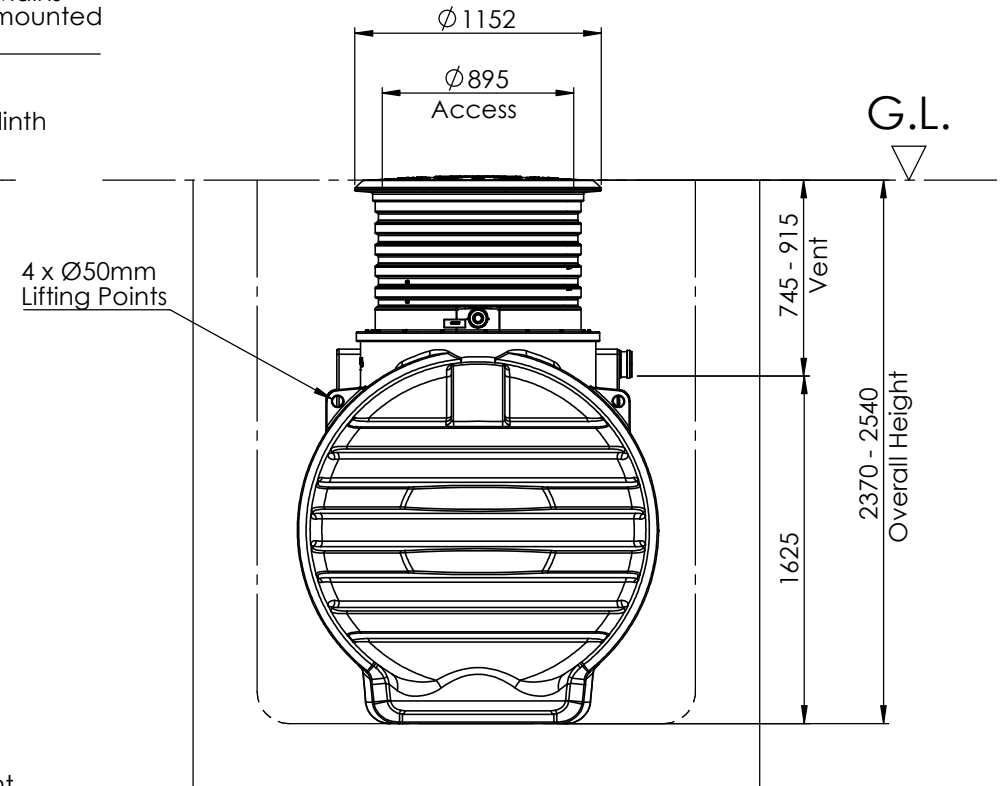


#### Notes :

1. Inlet is Ø110 mm. Suitable reducers should be used to step down from bigger pipework. Supplied by others.
2. Units invert is adjustable by trimming external riser to required height. Selection of correct invert is key and must be suitable for drainage and ground levels on site.
3. Ext neck kit available for deeper inverts up to a maximum invert of 1440 mm. See extension neck drawing for assembly details.
4. It is important to read and understand installation operation and maintenance guidelines before attempting to install this unit.
5. Vent pipe connection is supplied but vent runs and stacks are supplied by others.
6. Air hose for tank internals is supplied with blower housing and is run through the vent.
7. Tank Weight (Empty) - 200 kg
8. Socket, Upper pipe & Blanking cap supplied on request.



Please check with Klargestor for the latest Issue of the drawing

Issue	Date	Drawn By	Approved By	Description
02	05/12/2024	D. Musvaburi	D.M	ECN 2150 - Vent invert now 745 - 915
01	30/09/2024	D.M	D.M	Initial Issue - ECN 2113

LN Number :	Tolerance (unless stated) :
Finish :	Thickness :
Weight :	Surface Area : m <sup>2</sup>
Modelled By :	Material :

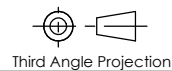
Drawing : DS1480P

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BioTec+ 3 IPS Sales Drawing

All Dimensions In mm

Scale: Do Not Scale



Third Angle Projection

A:\Wastewater\Engineering\Engineering Projects\983A - BioTec+ (BioAir MKII)\Models\BioTec+3\IPS\DS1480P

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