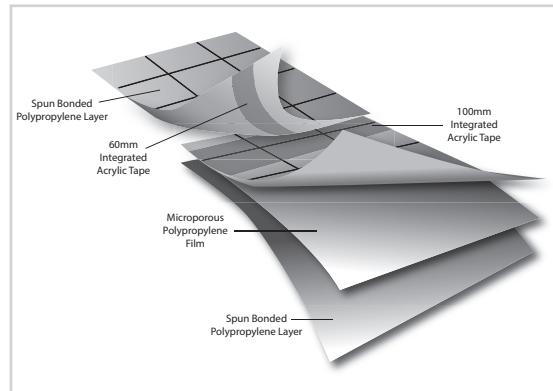


## Pro Integrate



# easy-trim® Breather Membranes



### Description

The Easy-Trim Pro Integrate breather membrane is a vapour permeable and air tight membrane, designed for use in both fully supported and unsupported installation in tiled or slate pitch roofs. Pro Integrate breather membrane features a distinctively high vapour permeability, superior water resistant performance, and brilliant tensile tear strength. Suitable for applications on warm, cold and hybrid roofs, together with Scottish sarking boards, and equally suitable for installations in timber and metal framed constructions. The Easy-Trim Integrate range of breather membranes offers the same brilliant performance with an extra added feature of the Integrate tape technology, making it possible to seal all horizontal laps without additional tapes and contributing to the overall thermal efficiency by reducing air penetration into the building. Easy-Trim Integrate conforms to the new BS5534.2014 annex A, with outstanding results from our test, making all our Integrate taped membranes suitable for installation in all 5 wind zones outlined in the BS5534.2014.

### Benefits

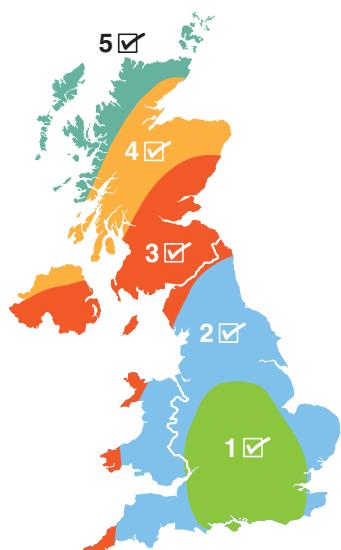
- BBA certified for warm and cold roof applications BBA 10/4753
- Complies to all Wind Zones 1-5
- Conforms to BS5534.2014 Annex A
- Superior bond strength
- UV stable for 3 months
- Type LR Underlay to BS5250
- Vapour permeable

### Wind Zone Suitability

The wind uplift resistance figures for Easy-Trim breather membrane applies in the geographical wind zones stated in the table below, where a well-sealed ceiling is present and the roof has a ridge height of  $\leq 15m$ , a pitch between 15 degrees and 75 degrees, and a site altitude of  $\leq 100m$ , and where the topography is not significant. The required uplift resistance for other roofing projects should be determined using BS5534: 2014 +A1: 2015 and the declared wind up lift resistance which can be made available through our technical department.

**Wind Zone suitability of Easy-Trim according to BS5534: 2014 +A1: 2015, with battened laps and taped lap**

Product	$\leq 250mm$ batten gauge with batten lap	$\leq 345mm$ batten gauge with Integrate taped lap
Pro Integrate	Zones 1 to 5	Zones 1 to 5



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## Pro Integrate

### Product Data

Properties	Method	Units	Nominal Values	Tolerance	
				Minimum	Maximum
<b>Informative section:</b>					
Length	EN 1848-2	[m]	>50	-	-
Width	EN 1848-2	[m]	1; 1,5; 3	-0,5%	+1,5%
Straightness	EN 1848-2	-	conforming	-	-
Mass per unit area	EN 1849-2	[g/m <sup>2</sup> ]	120	-10	+10
Visible defects	EN 1850-2	-	Without visible defects	Without visible defects	
<b>Normative part:</b>					
Reaction to fire	EN 13501 EN 11925-2	[class]	E	-	-
Resistance to water penetration	EN 1928 EN 13111	[class]	W1	-	-
Resistance to water penetration after artificial ageing	EN 13859-1;2 Annex C	[class]	W1	-	-
Water vapour transmission properties (Sd)	EN 12572 EN 1931	[m]	0,02	-0,01	+0,015
Tensile properties: Maximum tensile force MD / CMD	EN 12311-1 EN 13859-1;2	[N/50mm]	260 / 170	-25 / -25	+70 / +30
Max tensile force after artificial ageing MD / CMD	EN 13859-1;2 Annex C	[N/50mm]	230 / 150	-35 / -30	+80 / +40
Tensile properties: Elongation MD / CMD	EN 12311-1 EN 13859-1;2	[%]	50 / 80	-20 / -30	+40 / +50
Elongation after artificial ageing MD / CMD	EN 13859-1;2 Annex C	[%]	40 / 65	-20 / -32	+40 / +45
Resistance to tearing MD / CMD	EN 12310-1 EN 13859-1;2	[N]	120 / 140	-30 / -35	+50 / +55
Dimensional stability	EN 1107-2	[%]	<2	-	-
Flexibility at low temperature	EN 1109 EN 495-5	[°C]	-20	-	-
Resistance to penetration of air	EN 12114 EN 13859-1;2	[m <sup>3</sup> /m <sup>2</sup> .h.50Pa]	<0,02	-	-
Temperature Resistance	-	[°C]	-40 / +80	-	-
Hydrostatic pressure test	EN 20811	[cm]	>280	-	-
<b>Supplementary part:</b>					
Joint strength	EN 12317-2	[N/50mm]	npd	-	-

Notes: MD - Machine Direction, CMD - Cross Machine Direction, NPD - No performance determined.

### Installation Guide

All Easy-Trim breather membranes are suitable for installations on all major pitch roofing and timber frame applications, and must be installed in accordance with our fixing instructions, complying with the recommendations of BS5534: 2014 + A1: 2015; BS5250: 2011 and BS8000-0: 2014 and any other applicable standard.

The products are designed to be installed by competent and experienced installers of slates and tiles.

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## Pro Integrate

### Installation Guide - Continued

Install Easy-Trim breather membranes by rolling out the membrane horizontally across the rafters with a 100mm lap over the pre-installed Easy-Trim felt support trays at the eaves (preferably taped with the double sided overlap tape). Ensure the membrane is installed with the printed side facing out.

Continue with the next row above that, maintaining the prescribed horizontal and vertical laps in the table below, over the lower membrane.

Roof Pitch (°)	Horizontal Laps (mm)		Vertical Laps (mm)
	Not fully Supported	Fully Supported	
12.5 - 14	225	150	100
15 - 34	150	100	100
35 - 75	100	75	100

Horizontal laps in the underlay should be taped by removing the release film on the Integrated tapes and sealing the laps together or, battened over and where possible the lap of the underlay should coincide with closest tiling or slating batten. Vertical laps should have a 100mm lap min and positioned above a rafter.

**Ventilated Ridge:** For ventilation at the ridge, the membrane should be stopped about 5 – 30mm from the apex of the roof, to achieve the recommended 5000mm/m<sup>2</sup> ventilation with the Easy Ridge F universal ridge kit installed.

**Non Ventilated Ridge:** In this application ensure a 150mm overlap of the membrane across the apex of the roof on both sides, before installing the Easy Ridge F universal ridge kit. Please refer to our BBA certificate for further reference.

**Supported:** All Easy-Trim breather membranes are suitable for use in fully supported applications. Please refer to our BBA certificate for further reference.

When fully supported on sarking sheathing, the products have adequate support to withstand wind uplift in all wind zones. Such applications include, installations over e.g. plywood, OSB boards and insulation for warm roof designs.

**Unsupported:** All Easy-Trim breather membranes are suitable for use within the geographical wind zones stated in Table three of our BBA Cert. 10/4753.

### Accessories

Overlap tape, membrane repair tape, felt support trays.

### Packaging Information

Product	Code	Size	Pallet Quantity
Pro	ET/PRO/INTE/1	1m x 50m	54
Pro	ET/PRO/INTE/1.5	1.5m x 50m	42

### Disclaimer

The information relates only to this specified material and may not be valid for such materials used in combinations with other materials and processes. This information is, to the best of the Company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability of the information on the material for their own particular use.

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