

## Repairing a DN 300 with a 390mm OD

- Mark the coupling width centrally over the damaged area
- Wrap the EPDM sleeve around the pipe. It will be necessary to remove some bedding material to wrap the sleeve around the pipe
- Make sure the two joint faces are clean and free from dirt
- Apply Loctite adhesive across the joint width of the EPDM profile
- Join the faces and apply pressure for approx. 60 seconds, depending on ambient temperature
- Apply Loctite activator to accelerate the process
- Once joined apply a small bead of Loctite across the joint to complete the procedure
- Position the shear band in the central section around the coupling
- Repeat with the tension bands in the groove section at each end of the coupling profile
- Ensure there is access for tightening
- Tighten the tension bands and then the shear bands to the recommended torque using a torque wrench
- Installation is now complete

