

## **Technical Data Sheet**

## PROBEAD

### **DESCRIPTION**

Professional PVCu beading for rendering and plastering.

#### COMPOSITION

Polyvinyl chloride (PVC).

#### **CHARACTERISTICS**

ProBead is through coloured, non-corrosive, non-flammable, frost and UV resistant.

#### **COLOURS**

13 Standard + Custom colours.

#### **PACKAGING**

Boxes/Lay flat.

#### **LENGTHS**

3m (some profiles 2.5m).

#### **STORAGE**

Lay flat, do not stand upright or bend.

#### BS EN 13914-1:2005

Design, preparation and application of external rendering and internal plastering should be followed at all times.

#### **SITEWORK**

Scaffolding must be independently tied, to allow uninterrupted application. Any faults in the structure, particularly those which may lead to moisture penetration, must be rectified.

#### SITE CONDITIONS

Temperature range, 5 - 30 degrees centigrade. ProBead must not be applied to frozen or thawing substrates.

## **SUBSTRATE**

ProBead can be applied to all building substrates.

#### **PREPARATION**

The background has to be supporting and free from dust, loose particles, damp and other pollution which can be of disadvantage to the application. Protect fresh bead applications against weather influences.

#### **APPLICATION**

Fix ProBead to the substrate using a continuous bed of mortar or adhesive, with optional mechanical fixings.

#### **CURING/DRYING**

24 hours.

## **HEALTH & SAFETY**

Refer to material safety data sheet for full details of safety measures.

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### **TECHNICAL DATA**

Tensile impact strength: 600 KJ/m²
Tensile yield stress: 39 MPa
Modulus of elasticity: 2,250 MPa
Charpy impact: 12 KJ/m²
Softening point: 75°C

Linear thermal expansion coeff:  $0.06 \text{ mm/m}^{\circ}\text{C}$ Heat stability:  $85 \text{min} @ 200^{\circ}\text{C}$ Colour fastness: Delta E = 7.0 max Thermal conductivity  $\lambda$ :  $0.16 \text{ W/m}^{2}\text{K}$ 

nb. Subject to alteration due to technical developments.

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